



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
	1648	5559A 2	GEAR HOUSING ASSY, COMP. (S	1	SERIAL #9210545 AND BELOW	
	1648	5559A 4	GEAR HOUSING ASSY, COMP. (L	1	SERIAL #9210545 AND BELOW	
	1648	5559A10	GEAR HOUSING ASSY, COMP. (S	1	SERIAL #9210546 AND UP	
	1648	5559A11	GEAR HOUSING ASSY, COMP. (L	1	SERIAL #9210546 AND UP	
1	1648	5559A 3	GEAR HOUSING ASSEMBLY, B/	1		
2	16	68927	STUD, GEAR HOUSING (2 1/8"	1		
2	16	75321	STUD, GEAR HOUSING (2 1/4"	1		
3	16	68928	STUD, WATER PUMP (2 1/4")	2		
4	16	70741	STUD, WATER PUMP (1 1/2")	1		
5	31	23101	ROLLER BEARING, GEAR HO	1		
6		68978	COUPLING, DRIVE SHAFT/PII	1		
7	31	69496	ROLLER BEARING, GEAR HO	1		
8	43	68981	PINION GEAR	1		
9	31	68945	THRUST BEARING, PINION GE.	1		
10	12	71557	WASHER, THRUST BEARING	1		
11	45	68983	DRIVE SHAFT (SHORT SHAFT)	1		
11	45	75310	DRIVE SHAFT (LONG SHAFT)	1		
11	45	75310	DRIVE SHAFT (LONG SHAFT)	1		
12	28	56655	KEY, IMPELLER DRIVE	1		
13	27	68939	GASKET, WATER PUMP - LOW	1		1
14	46	68986A 1	WATER PUMP HOUSING ASSE	1		
15	26	77066	OIL SEAL, WATER PUMP	1		
16		70977	INSERT, WATER PUMP	1		
17	12	56681	WASHER, WATER PUMP	1		
18	25	74138	QUAD SEAL, WATER PUMP	1		1
19	47	68988	IMPELLER	1		
20		68955	FACE PLATE, WATER PUMP	1		
21	46	68984A 1	WATER PUMP COVER ASSEME	1		
22	26	30913	OIL SEAL, WATER PUMP COV	1		
23	12	36554	WASHER, WATER TUBE SEA	1		
24	26	36558	SEAL, WATER TUBE	1		1
24A	23	75146	SLEEVE, WATER TUBE GUID	1		
25	25	30526	RING, RUBBER - DRIVE SHAFT	1		1
26	12	30164	WASHER, WATER PUMP STUC	3		
27	11	45812	NUT, WATER PUMP STUDS	3		
28		72418	SHIFT SHAFT (SHORT SHAFT)	1		
28		75307	SHIFT SHAFT (LONG SHAFT)	1		
29	10	28653	SCREW, VENT - GEAR HOUSIN	1		
30	12	20262	WASHER, VENT SCREW	1		
31	10	28634	SCREW, GREASE FILLER	1		
32	12	20260	WASHER, GREASE FILLER SCE	1		